

Panlite® D-5015BL

TEIJIN LIMITED - Polycarbonate

General Information

Product Description

Mineral filler reinforced

General

Filler / Reinforcement	• Mineral
Properties	• High Rigidity
Uses	• Electrical Housing
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.31	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	0.40 to 0.60	%	
Flow	0.40 to 0.60	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break, 23°C)	46.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	11	%	ISO 527-2/5
Flexural Modulus ² (23°C)	3900	MPa	ISO 178
Flexural Stress ² (23°C)	95.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	11	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	127	°C	
CLTE - Flow	5.0E-5	cm/cm/°C	ISO 11359-2
CLTE - Transverse	5.0E-5	cm/cm/°C	ISO 11359-2

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	5.0 to 8.0	hr
Processing (Melt) Temp	270 to 300	°C
Mold Temperature	80 to 120	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 mm/min